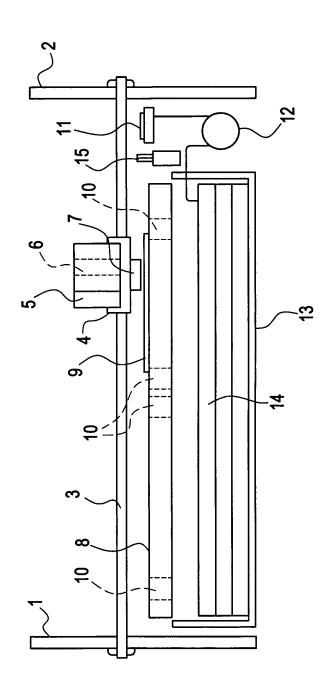
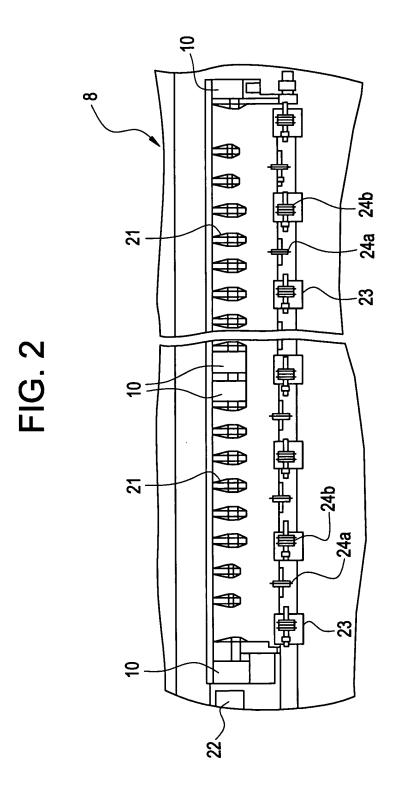


Appl. No. 10/743,780 Docket No. Q79166 Reply to Notice of Oct. 20, 2005 Replacement Sheet





Appl. No. 10/743,780
Docket No. Q79166
Reply to Notice of Oct. 20, 2005
Replacement Sheet



Appl. No. 10/743,780
Docket No. Q79166
Reply to Notice of Oct. 20, 2005
Replacement Sheet

FIG. 3

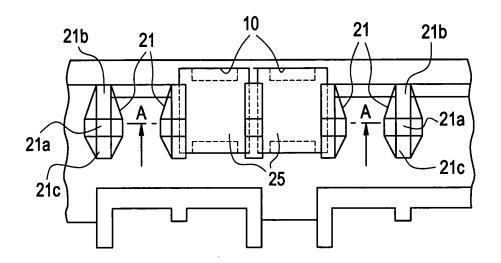
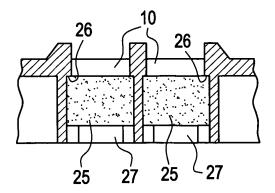
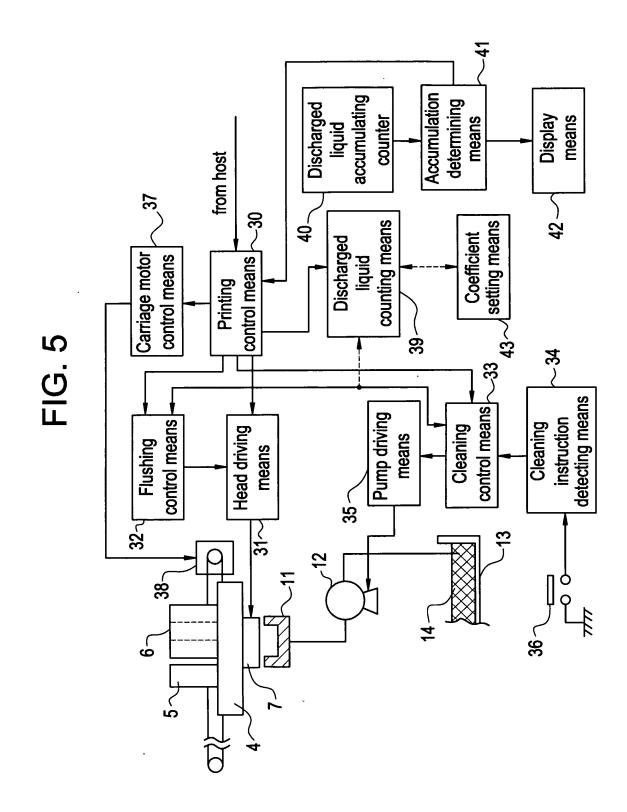


FIG. 4



Appl. No. 10/743,780 Docket No. Q79166 Reply to Notice of Oct. 20, 2005 Replacement Sheet



Appl. No. 10/743,780
Docket No. Q79166
Reply to Notice of Oct. 20, 2005
Replacement Sheet

FIG. 6

Mode	Ink Amount (gf)	Discharged Liquid Count
Cleaning 1	0.3	3000
Cleaning 2	3.0	30000
Cleaning 3	1.2	12000
Timer Cleaning	0.5	5000
Margin-Free Printing 1 (Single Pass, one hole)	0.0003	3
Margin-Free Printing 2 (1 line)	0.03	300

Appl. No. 10/743,780
Docket No. Q79166
Reply to Notice of Oct. 20, 2005
Replacement Sheet

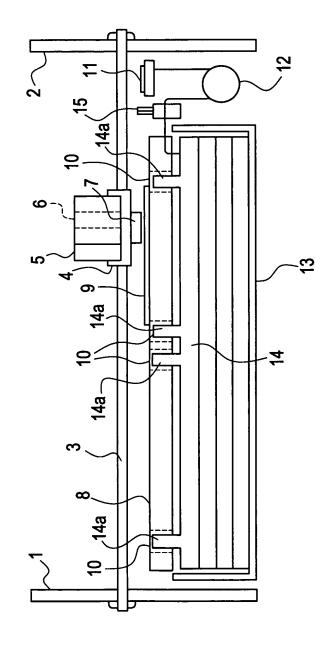


FIG. 7

Appl. No. 10/743,780 Docket No. Q79166 Reply to Notice of Oct. 20, 2005 Replacement Sheet

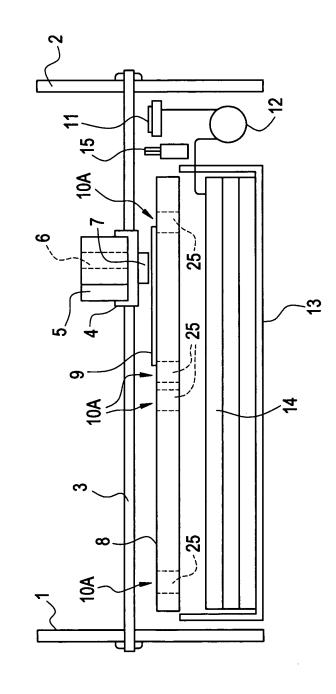


FIG. 8

Appl. No. 10/743,780
Docket No. Q79166
Reply to Notice of Oct. 20, 2005
Replacement Sheet

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Appl. No. 10/743,780 Docket No. Q79166 Reply to Notice of Oct. 20, 2005 Replacement Sheet

FIG. 10